



ALUMINIUM • COPPER ALLOYS WELDING WIRE

INSPECTION CERTIFICATE 3.1 AS PER EN 10204

DDT 1391 del 16/07/15

CUSTOMER: MIGATRONIC AS

ORDER N°: 8057621

PACKING: B.RODS

CLASSIFICATION AS PER Al Mg5Cr A

EN ISO : 18273

AWS : A5.10

NUMERICAL: S AL5356

SPECIFICATION:

PRODUCT REFERENCE: 81856724

WIRE DIAMETER: 2,4 mm.

DELIVERED QUANTITY: KG 300,00

CHARGE N°: 53M011415

PRODUCTION DATE: 14/07/2015

1. CHEMICAL COMPOSITION:

CHARGE N°:	Si	Fe	Cu	Mn	Mg	Cr	Ti	Be	Al	B	Zn	
53M011415	0,0400	0,1030	0,0008	0,1520	4,7500	0,1350	0,1040	0,0001	REST	0,0025	0,0050	

2. MECHANICAL PROPERTIES FROM THE WIRE NOT WELDED:

CHARGE N°	TENSILE STRENGTH RM N/MM2	ELONGATION A5%
53M011415	384,90	4,10

3. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF THE ORDER CONTRACT.

TRAVAGLIATO

16/07/2015

QUALITY DEPARTMENT:

MARCO GHERARDI